Original Rigips plasterboards have been on the market in Austria for more than 60 years now.

Rigips RFI fire protection boards consist of a special, reinforced and impregnated gypsum core encased in cardboard.



The Institut für Baubiologie in Austria (Institute for Building Biology - IBO) has classified Rigips boards as "tested and recommended building material by the IBO". This quality is re-assessed by the IBO every six months.

Rigips wallboards are used successfully in domestic buildings, offices, commercial buildings, hotels, schools and many other segments for applications such as the following:

- interior walls
- wall linings
- dry plaster
- suspended ceilings
- sloping ceilings / roofs

Rigips wallboards are to be processed as per the Rigips installation guidance and as per ÖN B 3415.

### **Technical Data Proof** Gypsum plasterboard type DFH2 as per Gypsum plasterboard GKFI ÖN EN 520 and ÖN B 3410 Classification as per A2-s1,d0 (B) ÖN EN 13501-1 Longitudinal edges designed for filling of joints with Rigips **VARIO** joint filler, either Vario with or without reinforcing strips. Edge profile Transverse edges SK SKF



	On rear side	The marking in longitudinal direction in red contains:
Plasterboard marking		<ul> <li>RIGIPS FEUSCHUTZPLATTE RFI</li> <li>CE symbol</li> <li>ÖN EN 520: type DFH2</li> <li>ÖN B 3410: GKFI</li> <li>A2-s1, d0 (B)</li> <li>Production date and/or shift number</li> </ul> Generally, together with the lettering, a row of dots mark the board centre within a strip of ca. 5 cm width (position of the metal stud sections for walls).
l R	On front side	To ease installation, the board centre is marked with the letters RF which are 3-5 mm high and located at a distance of about 250mm (screw spacing) from each other. The position tolerance of the marking from the board centre is ± 2cm max.
	Edge marking	"RIGIPS VARIO 12.5" at the longitudinal edge in red

Nominal	thickness		12.5		[mm]
Width	Width		1250		[mm]
Lengths	Lengths		2000 2500 3000  Special lengths (intermediate sizes, overlength) and sheet cutting possible – delivery time on request .		[mm]
Dimensio	onal tolerances	as per ÖN EN 520	Thickness Width Length Squareness	±0.5 +0/-4 +0/-5 deviation ≤ 2.5 per m width	[mm]

Weight	Apperent density		ca. ≥ 800	[kg/m³]
	Weight per unit area m'	as per ÖN B 3410	ca. ≥ 10	[kg/m²]



	Breaking load	as per ÖN EN 520 and ÖN B 3410	⊥ ≥ 610    ≥ 210	[N]		
			□ perpendicular to direction of manufacture (in longitudinal direction of the board)			
			parallel to direction of manufacture (in transverse direction of the board)			
	Improved core cohesion at high temperature	as per ÖN EN 520	passed			
	Bending tensile strength		⊥ ≥ 6.8    ≥ 2.4	[N/mm²]		
v	Modulus of elasticity	as per ÖN B 3410	⊥ ≥ 2800    ≥ 2200	[N/mm²]		
ngth						
Strengths	Surface hardness	as per Brinell	ca. 10 - 18	[N/mm²]		
	Compressive strength vertical to the surface		ca. 5 - 10	[N/mm²]		
	Tensile strength		In longitudinal direction of the board: ca. 1.8 - 2.5  In transverse direction of the board: ca. 1.0 - 1.2	[N/mm²]		
	Shear strength of the connection between board and substructure	as per ÖN EN 520	730	[N]		
	Shear strength		Vertical to surface: ca. 3.0 - 4.5 Parallel to surface: ca. 2.5 - 4.0	[N/mm²]		
	Adhesive strength of jointing compound & gypsum glue	as per ÖN EN 13963	> 0.25	[N/mm²]		



Heat	Thermal conductivity λ	as per ÖN EN 12524	0.25	[W/ (m·K)]			
	Specific heat capacity c	at 20°C	0.96	[kJ/ (kg·K)]			
	Thermal expansion coefficient	at 60% RH	ca. 0.013 - 0.020	[mm/ (m·K)]			
	Vapour diffusion resistance factor µ	as per ÖN EN 12524	dry: 10 wet: 4	[—]			
	Diffusion equivalent air layer thickness s <sub>d</sub>	as per ÖN B 8110	dry: 0.13 wet: 0.05	[m]			
Humidity	Water absorption for 2 h fully immersed in water	as per ÖN EN 520	≤ 10	[Masse%]			
	Drying time after 2 h fully immersed in water		ca. 15	[h]			
	Capillary rise of water (front edge immersed)		after ½ h: 0 after 2 h: 0.5 after 24 h: 1.5 - 2.0	[cm]			
	Moisture absorption / equillBOium moisture content (depending on room climate)	at 20°C	40% RH: 0.3 - 0.6 60% RH: 0.6 - 1.0 80% RH: 1.0 - 2.0	[Masse%]			
	Change in length for a 30% change in RH	at 20°C	0.015	[%]			
			9				
	Crystalline bonded water inside gypsum core	CAIR	ca. 16 - 20	[%]			
Other	Thermal threshold stress (long-term load)		max. 50	[°C]			
	El. surface resistance at 100 V, 20°C and 65% RH	as per DIN 53486	front side: 3.5 · 10 <sup>8</sup> - 5 · 10 <sup>8</sup> rear side: 6.5 · 10 <sup>8</sup> - 10 · 10 <sup>8</sup>	[Ω]			
	El. volume resistance at 100 V, 20°C and 65% RH	as per DIN 53486	2 · 10 <sup>9</sup>	[Ω]			
	pH value		6 - 9	[—]			
	Air permeabillity	as per ÖN EN 520	1.4 · 10 <sup>-6</sup>	[m³/ (m²·s·Pa)]			

